

Technical Data Sheet



210

Product Description

210 is a yellow colored, medium viscosity hot melt glue stick with moderately fast setting time. It is designed specifically for manual case and carton sealing operations.

Basic Material Synthetic Resin (Ethylene Vinyl Acetates)

Physical Properties Appearance : Yellow stick

Viscosity (Brookfield Thermosel, Model RVT Spindle No. 27)

<u>Temperature (°C)</u>	<u>Viscosity (cps)</u>	
	<u>Average (cps)</u>	<u>Variance (cps)</u>
170°C	2200	440

Softening Point (°C) : 108 +/- 5

Odour : Mild

Set Time : 3 ~ 5 seconds

Open Time : 6 ~ 8 seconds

Water Resistance : Excellent

Application Temperature : 160°C to 190°C

Application Method Hot melt glue gun

FDA Status Product compositions meet requirement of in-direct food additives regulation 21 CFR 175.105 -Adhesives.

Packaging 25kg /Carton

Precautions Keep unused adhesives in closed carton and away from dusty area. Glue applicator is hot, avoid touching any part of the applicator other than its glue tank handle when adding new glues.

The above information and recommendations are meant as guidelines solely offered for your consideration, investigation and verification. Usage of the product may differ for each application and customers are strongly advised to carry out their own trials of suitability to meet their requirements. We ensure the product is produced to a uniform quality standard and under strict production control. However, since we do not have control over its use, we cannot be held responsible or liable for any damage resulting from wrongful usage of the product. The above data information is subject to change without prior notice. Please refer to Aica Adtek sales representative for most updated technical data information when necessary.

